

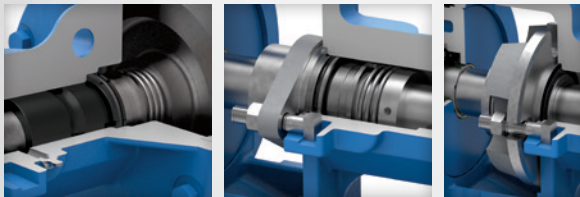
UNIVERSAL PRODUCT LINE

SERIES: 124A, 4124A, 4124B, 324A, 4324A

CAST IRON CONSTRUCTION

FEATURES & BENEFITS

- Rugged and reliable, yet economical
- Widest range of sizes and options available to suit almost any non-corrosive application
- Tightest clearances for high efficiency and excellent priming capability



Behind the Rotor Seal

Component Seal

Cartridge Seal

Seal chamber accepts packing and a variety of component and cartridge style mechanical and lip seals, in both single and double mechanical seal configurations; behind the rotor seal (4124B) option also available

Double row ball or tapered roller bearings for axial thrust control

Threaded one-piece bearing housing allows for easy end clearance adjustment

Internal relief valve standard*, plain head optional

Rotor

Idler

Multiple port sizes, types, and ratings are available including threaded & flanged (Class 125, Class 250)

HL124A
Shown with Packing

Large diameter threaded bearing housing allows easy removal of cartridge seals (not 4124B)

One-piece cast bracket with seal between bearings provides rigid foundation to maximize seal and bearing life (not 4124B)

VIKING PUMP

* RS size is standard with jacketed head, no valve.



CAPACITY

to 1,600 GPM
(363 m³/h)



PRESSURE

to 200 PSI
(14 BAR)



TEMPERATURE

-60°F to +650°F
(-50°C to +345°C)



VISCOSITY

28 to 2,000,000 SSU
(0.1 to 440,000 cSt)

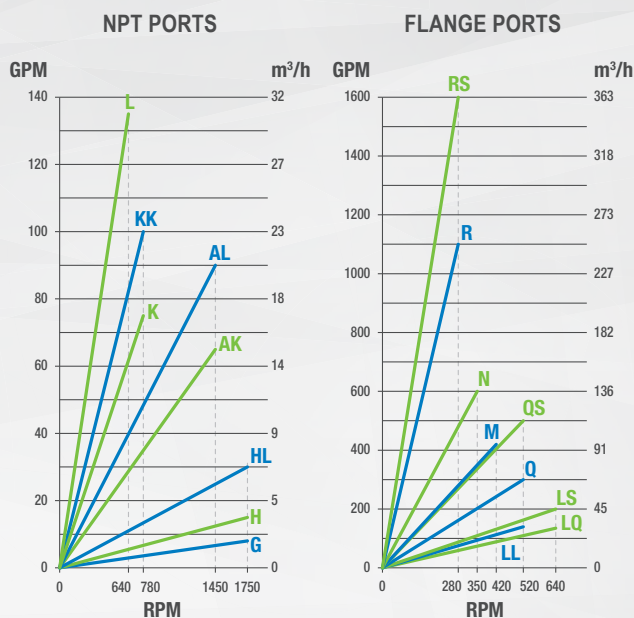


PERFORMANCE

MODELS			SPECIFICATIONS				
Non-Jacketed*			Performance			Standard Ports	
Packed Gland	Mechanical Seal	Behind the Rotor Seal	Max Speed, RPM	GPM	m ³ /h	Size, Inches	Type
G124A	G4124A	G4124B	1750	8	1.5	1	NPT
H124A	H4124A	H4124B	1750	15	3.5	1.5	NPT
HL124A	HL4124A	HL4124B	1750	30	7	1.5	NPT
AK124A	AK4124A	AK4124B	1450	65	15	2	NPT
AL124A	AL4124A	—	1450	90	20	2	NPT
K124A	K4124A	K4124B	780	80	18	2	NPT
KK124A	KK4124A	KK4124B	780	100	23	2	NPT
L124A	L4124A	L4124B	640	135	31	2	NPT
LQ124A	LQ4124A	LQ4124B	640	135	31	2.5	Flange
LL124A	LL4124A	LL4124B	520	140	32	3	Flange
LS124A	LS4124A	LS4124B	640	200	45	3	Flange
Q124A	Q4124A	Q4124B	520	300	68	4	Flange
QS124A	QS4124A	QS4124B	520	500	114	6	Flange
M124A	M4124A	—	420	420	95	4	Flange
N324A	N4324A	—	350	600	136	6	Flange
R324A	R4324A	—	280	1100	250	8	Flange
RS324A	RS4324A	—	280	1600	363	10	Flange

*Series 324A and 4324A include jacketed parts as standard.

CURVES



PORTING

- Right Angle (90°) (Rotatable Casing), G-Q & M
- Opposite (180°), QS-RS
- NPT
- Flanged (ANSI)

SEALING

- Packing
- Behind the Rotor Seal
- Component Mechanical Seal
- Cartridge Mechanical Seal
- Cartridge Triple Lip Seal

MOUNTING

- Foot Mount

OPTIONS

- Jacketing (Series 224A, 4224A)
- Ductile Iron (Series 126A, 4126A)

DRIVES

- Ⓡ Offset Gear Reducer Drive
- Ⓟ Purchased Gear Reducer Drive
- ⓓ Direct-Mounted Drive, H-AL
- Ⓥ V-Belt Drive

TYPICAL APPLICATIONS

- Adhesives
- Asphalt & Bitumens
- Paints & Inks
- Polymers
- Resins
- Chocolate
- Peanut Butter
- Molasses
- Refined Fuels
- Edible Oils
- Non-Corrosive Chemicals



VIKING PUMP

VIKING PUMP, INC.

A Unit of IDEX Corporation
406 State Street
Cedar Falls, Iowa 50613 U.S.A.
Telephone: (319) 266-1741
vikingpump.com

Contact Your Stocking Distributor Today

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vikingpump.com

Shannon, Ireland
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Asia-Pacific
idexfmt-asia.com

China - Shanghai
Phone: +86-21-5241-5599
India - Mumbai
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Singapore
Phone: +65-6684-7305

Middle East
idexfmt-asia.com

Dubai, UAE
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